

13PMK 18PMK 24PMK

32PMK 40PMK

# SuperSealer<sup>®</sup>

## Parts Maintenance Kit

contains the following:

- 1 each, silicone rubber sealing pad
- 10 each, 3 mil Teflon tape
- 4 each, 10 mil Teflon tape
- 2 each, nichrome wire with connectors
- 1 each, micro switch
- 2 each, arm spring
- 1 each, anchor
- 2 each, fuse
- 1 each, phenolic assembly

### DIRECTIONS FOR TEFLON TAPE REPLACEMENT

1. Remove worn silicone rubber pad from metal channel.
2. Place new silicone rubber pad inside metal channel. (See Figure 1.)
3. Clean new silicone rubber pad with rubbing alcohol and a clean cloth. (Pad needs to be cleaned before applying teflon tape.)
4. Apply Teflon tape (10 mil) to top of silicone rubber pad. (See Figure 1.)
5. Remove worn tape from flexboard on bottom of sealing arm. (If not already done.)
6. If there is a yellow or brown film residue built up on the flexboard, it will need to be scraped down to the gray before Teflon tape will stick.
7. Apply new Teflon tape (3 mil) to flexboard over nichrome sealing wire. (See Figure 2.)
8. Extra pieces of Teflon tape have been included for future use.

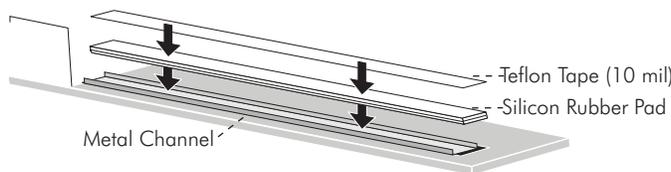


FIGURE 1

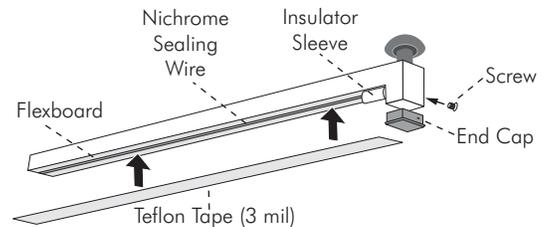


FIGURE 2

### DIRECTIONS FOR NICHROME WIRE REPLACEMENT

**Make sure machine is unplugged.**

1. Locate screw and remove screw on right side of sealing arm. Remove black plastic endcap. Remove white plastic Insulator Sleeve. Locate bolt, nuts and spring (insulator assembly). Remove assembly from arm slot by pulling downwards. (A flathead screwdriver may be needed to pry loose) (See Figure 2.)
2. Loosen and remove the first nut on the bolt that runs through the insulator. This will release the upper end of the sealing wire.
3. Locate access hole on bottom of the base. Hold down sealing arm and loosen screw (visible through access hole) a few turns ONLY. DO NOT REMOVE SCREW. Remove sealing wire. Hook new sealing wire under screw and tighten, making sure new wire is properly aligned.
4. Re-attach wire to bolt on front of sealing arm. Place ring terminal on bolt and tighten the nut on to bolt. Slide insulator back into slot on sealing arm, with flat side of insulator toward arm. Tighten first nut until wire is taut (DO NOT OVER TIGHTEN). Make sure terminal is clamped tightly between the two nuts. Adjust if necessary.

## INSTRUCTIONS FOR INSTALLING THE SUPER SEALER®

# ARM SPRING & ANCHOR

### **Make sure machine is unplugged.**

1. Remove the cover. Remove any parts left from the old spring from the arm and from inside the machine. If a good anchor is already attached to the top of the arm, then skip to step #8.
2. To install the anchor, you will need to remove the arm.
3. Find the five bolts that attach the arm bracket to the chassis. On four bolts are connected various ground wires. Remove all the nuts and wires from these bolts. Tap the bolts down level with the bracket. The fifth bolt is inside arm bracket. Unplug the three tabs from the microswitch at the back of the bracket. Pull the bracket up slightly and back the arm out of the machine until you can easily remove the arm bracket, then stop.
4. Remove the arm bracket by removing the two screws at the top of the bracket and pull it apart, then remove metal pin from hole in the arm. Now you can get inside the arm.
5. Remove the nut from the anchor. Place nut on the inside of the arm and screw the anchor into it through the hole. Tighten the anchor down into the nut.
6. Replace the arm bracket with the metal pin and two top screws. Place the arm back into the chassis and position over the four bolts. Tap the four bolts back up through the arm bracket. Put four nuts on the four bolts and tighten them down securely (taking care to ensure parallel alignment of the arm to the sealing pad). Then replace all the ground wires onto the bolts and tighten nuts on to hold them in place.
7. Plug in the tabs to the microswitch with the black lead from the on/off switch going to the top silver tab and the black lead from the fuse holder going to the top brass tab, connecting bottom brass tab to the a/c outlet.
8. Place the small hook-end of spring over the post of the anchor. Holding the arm up, take a long screwdriver and pry the unused large hook-end of the spring over the bar portion of the arm bracket.
9. Replace the cover and you are ready to connect to power and use the machine again.

TEST THE MACHINE, IF FURTHER TROUBLE EXISTS, CALL OUR  
SERVICE DEPARTMENT AT 1-800-284-9727